

# Design and delivery of diver workstation control cabin and HPU

**ASSET** Dive support vessel

LOCATION UK
DATE 2014

Bespoke hydraulic equipment that meets your exacting requirements is essential to optimise operational performance and ensure safety

# **BENEFITS**

Delivery of bespoke equipment that met all requirements

Experts to support quick and efficient installation and commissioning

Confidence that critical spare parts are immediately available when required



### **CHALLENGE**

As part of the installation of a diver workstation on their vessel our client contracted us to design, manufacture and deliver a control cabin to allow operation of two a-frame and umbilical winches, and a 45/54 kW safe area Hydraulic Power Unit (HPU) to supply power to the workstation.

## SOLUTION

- Specific client requirements analysed and bespoke design applied to ensure the equipment was fit-for-purpose.
- Fire retardant Glass Reinforced Polymer (GRP) control cabin designed with carbon steel frame, forklift pockets and pad eyes complete with sling-set for lifting and fitted out with remote hydraulic and pneumatic directional control valves, 110 V power supply and heater.
- With limited space available, the internal layout was designed to ensure sufficient space for the HPU components and to allow access for future maintenance activities.
- Suitable for use in a safe area the selfcontained HPU was designed with a stainless steel hydraulic reservoir of 625 L nominal capacity and a 45/54 kW electric motor driven pump-set.

- We carried out full assembly, installation, commissioning and testing onshore which was witnessed by the client before delivery.
- A complete five year critical spares parts packages was supplied to ensure the immediate availability in the event of a failure.
- The HPU frame was designed in accordance with: DNV Standard for Certification No. 2.7-1 Offshore Containers April 2006; British Standard for Offshore Containers and associated Lifting Sets BS EN 12079-1:2006 (Part 1: Offshore Containers Design, Manufacture and Marking); and the British Standard for Offshore Containers and associated Lifting Sets BS EN 2079-2:2006 (Part 2: Lifting Sets Design, Manufacture and Marking).

### **SUMMARY**

- Design and engineering
- Management of fabrication
- Installation
- Testing
- Commissioning
- Project management





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- Fully assembled HPU set-up for
   Factory Acceptance Testing (FAT)
- 2. Control cabin
- Conversion of umbilical winches from pneumatic to hydraulic drive
- Commissioning and load testing on vessel

